



W292S4498 Hillside Rd. Waukesha, WI 53189

262-896-6780 Fax 262-896-6756

AK Alpha Krink Railed Top Cover – MI-AK-ALPHA-K-RTC

It is recommended these parts are installed by a qualified gunsmith. Failure to read and follow these instructions will void the warranty of these parts and may result in damage to your firearm or optics

ONLY for use with MI AK Alpha Krink series handguards. Not compatible with other generations of Midwest Industries products or other manufacturer's products

Please be sure to install MI AK Alpha Krink series handguard before starting the steps below. This mount cannot be installed at the same time as installing the handguards

Instructions

1. Please make sure your firearm is unloaded and pointed in a safe direction.
2. Repeat step one
3. Remove all packaged components and get familiar with them. VibraTite is included for final step of torquing all fasteners. Do NOT use Loctite.
4. Remove all fasteners and keep track of them, these will be used to reassemble the unit. Do NOT remove the steel rear sight block from the railed top cover, or remove the set screw. These are permanently factory installed, removing this will void all warranty. This piece should remain tightly attached to top cover.
5. Remove the factory dust cover by either drilling or pinching out the rivet holding it in place. Be sure to retain the spring and plunger.
6. With the spring and plunger in place, push the rear sight block's set screw against the spring tension and, from the side, push the provided pin through the rear sight block and the gun's trunnion. Be careful not to send the plunger flying.
7. Shut the top cover and let its rear edge seat into the rear trunnion of the rifle. The cover should fit freely into the trunnion slot.
8. Install the two brass set screws into the sides of the steel rear sight block. Tighten them evenly to leave the same width gap between the trunnion and the rear sight block on each side. VibraTite is recommended for these screws.
9. Install one side beam by placing it onto the rear sight block and aligning the M-LOK hardware with the rear most M-LOK slot on the upper section of the handguard. Tighten but do not torque the screws.
10. Install the other side beam. Tighten but do not torque the screws.
11. Confirm the top cover is properly aligned. Be sure to position the cover far enough rearward to allow the safety to fully engage in the upward position.
12. Lightly snug the fasteners and recheck cover alignment.
13. Once aligned, remove the fasteners one at a time and apply VibraTite to each of screw, torque each screw to the below torque spec.
 - a. Rear sight block – 30-inch lbs.
 - b. M-LOK Nuts – 20-inch lbs.
14. Install the MI takedown button into the rifle's rear trunnion. This will need to be fitted. A close slip fit is recommended. You will need to file the edges with a small dot mark to fit. Please use a dual caliper to get an accurate measurement. These parts will not be replaced for free if too much material is removed. **PLEASE TAKE YOUR TIME.**
15. Install factory recoil spring onto the MI recoil spring takedown button.
16. Reassemble your rifle.
17. **To seat cover – ensure you cycle the action three times after each time the top cover is hinged open**